

# ROLL

SCEGLIERE LA PROPRIA APPLICAZIONE / PLEASE DESCRIBE YOUR APPLICATION  
 BITTE BESCHREIBEN SIE IHRE ANWENDUNG / CHOISIR L'APPLICATION

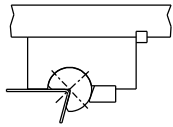
MODELLO / MODEL / MODELL  
 MODÈLE

01 = ROLLA  02 = ROLLB  03 = ROLLC  04 = ROLLD  05 = ROLLE

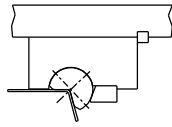
DIAMETRO / DIAMETER / DURCHMESSER  
 DIAMÈTRE

Ø15  Ø25  Ø40  Ø50  Ø65  Ø75  Ø100

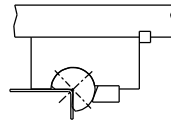
TIPO DI PIEGA / TYPE OF BEND / TYP FÜR BIEGUNG / TYPE DE PLIAGE



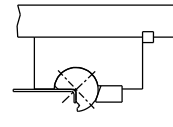
01 = TD  
 PIEGA SOTTOSQUADRA  
 ANGLE BEND / ÜBERBIEGUNG  
 PLIAGE CONTRE-DÉPOUILLE



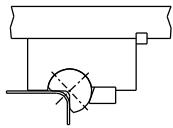
02 = TE  
 PIEGA APERTA  
 OPENED BEND / OFFENE BIEGUNG  
 PLIAGE OUVERT



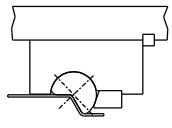
03 = TI  
 PIEGA NORMALE  
 NORMAL BEND / NORMALE BIEGUNG  
 PLIAGE NORMAL



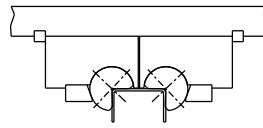
04 = TA  
 PIEGA CON BORDO CORTO  
 BEND WITH SHORT EDGE / BIEGUNG  
 MIT KURZEM SCHENKEL / PLIAGE À  
 BORD COURT



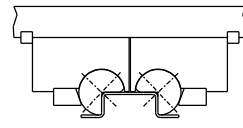
05 = TB  
 PIEGA AD AMPIO RAGGIO  
 BEND WITH WIDE RADIUS / BIEGUNG  
 MIT WEITEM RADIUS / PLIAGE À  
 LARGE RAYON



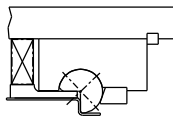
06 = TH  
 PIEGA A "Z" APERTA  
 OPENED "Z" BEND / OFFENE "Z"  
 BIEGUNG / PLIAGE EN "Z" OUVERT



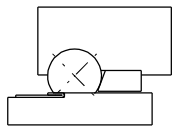
07 = TC  
 DOPPIA PIEGA  
 DOUBLE BEND / DOPPELLE BIEGUNG  
 DOUBLE PLIAGE



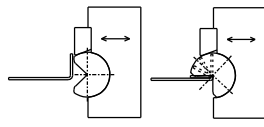
08 = TG  
 DOPPIA PIEGA APERTA A "Z"  
 DOUBLE OPENED "Z" BEND  
 DOPPELLE "Z" BIEGUNG  
 DOUBLE PLIAGE OUVERT EN "Z"



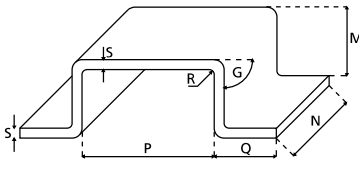
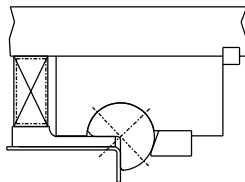
09 = TF  
 PIEGA A "Z"  
 "Z" BEND / "Z" BIEGUNG  
 PLIAGE EN "Z"



10 = TL  
 PIEGA SCHIACCIATA  
 CRUSHED BEND / FALTUNG  
 PLIAGE ÉCRASÉ



11  
 PIEGA SCHIACCIATA CON CAM  
 CRUSHED BEND WITH CAM  
 FALTUNG MIT SCHIEBER  
 PLIAGE ÉCRASÉ AVEC CAM



PREMILAMIERA / BLANK HOLDER / BLECHHALTER / SERRE-FLAN

SI / YES / YA / OUI

NO / NO / NEIN / NON

NOTE / NOTES

PRODUZIONE PREVISTA ANNUA

EXPECTED YEARLY PRODUCTION / ERWARTETE PRODUKTION PRODUKTION STÜCKZAHLEN PRO JAHR

PRODUCTION ANNUELLE PRÉVUE

SPESSORE S / THICKNESS S / DICKE S / ÉPAISSEUR S

TIPO DI MATERIALE / TYPE OF MATERIAL / MATERIAL BEZEICHNUNG / TYPE DE MATÉRIAU

DUREZZA / HARDNESS / HÄRTE ZUGFESTIGKEIT / DURETÉ N/mm<sup>2</sup>

TIPO DI PIEGA / TYPE OF BEND / TYP FÜR BIEGUNG / TYPE DE PLIAGE

LUNGHEZZA N / LENGTH N / LÄNGE / LONGUEUR N

ANGOLAZIONE G / ANGULATION G / WINKEL / ANGLE G

ALTEZZA M / HEIGHT M / HÖHE / HAUTEUR M

LARGHEZZA P / WIDTH P / INNENMAß / LARGEUR P

LARGHEZZA Q / WIDTH Q / BREITE / LARGEUR Q

RAGGIO R / RADIUS R / RADIUS / RAYON R

ALLEGARE DISEGNO TECNICO DELLA PIEGA / ATTACH TECHNICAL DRAWING OF THE BEND / IM FALL EINER BESTELLUNG SENDEN SIE UNS EINE  
 SKIZZE ODER TEILEZEICHNUNG / JOINDRE DESSIN TECHNIQUE DU PLIAGE

PER RICAMBI INDICARE LA COMMESSA MARCHIATA SUL PRODOTTO

FOR SPARE PARTS INDICATE THE PROJECT NUMBER MARKED ON THE PRODUCT / BEI ERSATZTEILEN KENNZEICHNEN SIE DIE PROJEKTNUMMER AUF DEM PRODUKT  
 POUR LES PIÈCES DE RECHANGE INDIQUER LA COMMANDE MARQUÉE SUR LE PRODUIT

MODELLO D'ORDINE / ORDER EXAMPLE / BESTELLBEISPIEL / MODÈLE DE COMMANDE

MODEL **0201**

TYPE BEND **03**

Ø DIAMETER **Ø50**

LENGTH **500**

ANGLE **90°**